# **PEMBINA** CONTROLS INC



The **Presco-Switch** is a Dual-Seal pressure-responsive device that opens or closes one or more integral electrical switches at predetermined setpoints in order to start or stop pump motors for pump jacks and electric submersible pump systems, stop gas engines, control valve operations and shutdown wellhead and flowline pressure.

Presco has an internally adjustable set point and offers both fixed and variable differential switches available in automatic and manual reset. The Canadian-made product can also be easily re-built, repaired and modified to different spring ranges, while offering a larger selection than competitors.

## Switch Features:

- Convenient microswitch adjustments make field setting easy
- Versatile switching arrangements satisfy most applications
- Switch housings explosion-proof design is CSA approved for Class 1 Div.1 Group D hazardous locations
- Dual-Seal design is certified to meet ANSI/ISA-12.27.01-2003 requirement for process sealing between electrical systems and combustible process fluids. Comes with weep holes for primary seal indication.



#### Repeatability 1% to 2% of adjustable range Standard and H<sub>2</sub>S NACE MR0175 on Select Models Service **Electrical Temperature Rating** -58°F to 180°F (-50°C to 82°) 5A - 125/250/480 VAC; 0.5A - 125VDC; 0.25A - 250VDC **Electrical Rating Electrical Classification** CSA c/us approved per C22.2/UL1203/UL508; Class 1, Group D Hazardous Locations; Dual Seal Compliant per ANSI/ISA-12.27.01 requirements **Electrical Housing** Cast Aluminum: 3-1/2" OD **Electrical Connection** 1/2"-14 NPT (female) **Pressure Connection** 2" NPT (male); Zinc Electroplated High Strength Carbon Steel Type D: 3,000psig (20,684kPag); -58°F to 180°F (-50°C to 82°C) Pressure Rating (ASME B31-3) Type S: 5,000psig (34,474kPag); -58°F to 180°F (-50°C to 82°C) **Canadian Registration Number** 0F20302.213 AOP-5164 **Quality Program**

### **General Specifications:**



# Presco<sup>®</sup>-Switch Model Breakdown

#### Base Arrangement Type:

Type D – Diaphragm model for mildly sour and corrosive gas, crude oil and water service

Type **S** – Plunger model for sour and corrosive gas, crude oil and water service

#### Switch Housing Arrangement Type:

- Type F Single Fixed Differential Switch, approximately +/- 4% differential
- Type **FF** Dual Fixed Differential Switch, with independent circuits
- Type FV One Fixed Differential Switch, One Variable Differential Switch
- Type V Single Variable Differential Switch, for high / low setting differential
- Type VV Dual Variable Differential Switch, with independent circuits
- Type **M** Single Switch, manually reset after trip

#### Spring Pressure Range Number:

See spring range from the chart below

#### DFF - 100 (This is the Presco-Switch Model Number for Ordering)

#### Table 1 – Presco-Switch Spring Range Chart

| Range | Piston  | I ype I        | O Base      | Plunger | Type S Base    |             |
|-------|---------|----------------|-------------|---------|----------------|-------------|
| No.   | Dia.    | kPa            | Psi         | Dia.    | kPa            | psi         |
| 7     | * 1.25″ | 69 – 483       | 10 - 70     | -       | -              | -           |
| 15    | * 1.25″ | 103 – 621      | 15 – 90     | -       | -              | -           |
| 20    | * 1.25″ | 138 – 1,379    | 20 – 200    | -       | -              | -           |
| 30    | -       | -              | -           | 0.87″   | 276 – 2,068    | 40 - 300    |
| 40    | * 0.63″ | 276 – 2,758    | 40 - 400    | 0.87″   | 345 – 2,758    | 50 - 400    |
| 50    | -       | -              | -           | 0.87″   | 414 - 3,447    | 60 - 500    |
| 60    | * 0.63″ | 414 - 4,137    | 60 – 600    | 0.87″   | 483 - 4,137    | 70 – 600    |
| 70    | -       | -              | -           | 0.87″   | 621 – 4,826    | 90 – 700    |
| 80    | -       | -              | -           | * 0.63″ | 689 – 5,516    | 100 - 800   |
| 100   | * 0.63″ | 689 – 6,895    | 100 - 1,000 | * 0.63″ | 862 – 6,895    | 125 – 1,000 |
| 125   | * 0.63″ | 1,034 - 8,618  | 150 – 1,250 | * 0.63″ | 1,103 - 8,618  | 160 - 1,250 |
| 150   | * 0.63″ | 2,068 - 10,342 | 300 - 1,500 | * 0.63″ | 1,379 – 10,342 | 200 - 1,500 |
| 200   | * 0.63″ | 2,758 – 13,789 | 400 - 2,000 | 0.38″   | 1,896 – 13,790 | 275 – 2,000 |
| 250   | * 0.63″ | 3,447 – 17,237 | 500 – 2,500 | 0.38″   | 2,413 – 17,237 | 350 – 2,500 |
| 300   | * 0.63″ | 4,137 – 20,684 | 600 - 3,000 | 0.38″   | 2,930 – 20,684 | 425 – 3,000 |

\*Component wetted parts meeting the requirements of NACE MR0175 available on select models

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# **Presco<sup>®</sup>-Switch Accessories**



|                 | Isolation Valves                            |  |  |  |  |  |  |  |
|-----------------|---|--|--|--|--|--|--|--|
|                 |   |  |  |  |  |  |  |  |
| 32-385631       | 2" MNPT x 2" FNPT, Low Temp A350-LF2        |  |  |  |  |  |  |  |
|                 | body, NACE 3-Piece Design, 4000WOG c/w      |  |  |  |  |  |  |  |
|                 | two 1/2" NPT instrument ports               |  |  |  |  |  |  |  |
| 32-388416       | 2"-600# RF x 2" FNPT, Low Temp A350-LF2     |  |  |  |  |  |  |  |
|                 | body, NACE 3-Piece Design, 1480psig c/w two |  |  |  |  |  |  |  |
|                 | 1/2" NPT instrument ports                   |  |  |  |  |  |  |  |
| 32-388417       | 2"-1500# RF x 2" FNPT, Low Temp A350-LF2    |  |  |  |  |  |  |  |
|                 | body, NACE 3-Piece Design, 3705psig c/w two |  |  |  |  |  |  |  |
|                 | 1/2" NPT instrument ports                   |  |  |  |  |  |  |  |
| 32-388724A      | , i   |  |  |  |  |  |  |  |
|                 | body, NACE 3-Piece Design, 6170psig c/w two |  |  |  |  |  |  |  |
|                 | 1/2" NPT instrument ports                   |  |  |  |  |  |  |  |
|                 |   |  |  |  |  |  |  |  |
| Sealed Cables   |   |  |  |  |  |  |  |  |
|                 |   |  |  |  |  |  |  |  |
| 31-040          | 40ft (12m) long, 3C #14AWG SOOW Water       |  |  |  |  |  |  |  |
|                 | Resistant Cable c/w elbow, union and poured |  |  |  |  |  |  |  |
|                 | seal for Class 1 Div.1 areas                |  |  |  |  |  |  |  |
| 31-060          | 60ft (18m) long, 3C #14AWG SOOW Water       |  |  |  |  |  |  |  |
|                 | Resistant Cable c/w elbow, union and poured |  |  |  |  |  |  |  |
|                 | seal for Class 1 Div.1 areas                |  |  |  |  |  |  |  |
|                 |   |  |  |  |  |  |  |  |
| Pressure Gauges |   |  |  |  |  |  |  |  |
|                 |   |  |  |  |  |  |  |  |
| 40-500-1500     | 4" dial stainless steel pressure gauge      |  |  |  |  |  |  |  |

| Instrument Valves                                     | Pressure Gauges                                    |
|---|--|
| 404-MFS-P1 316SS Needle valve, 6000psig, 1/2" MxF NPT | 40-500-1500 4" dial stainless steel pressure gauge |
| c/w PTFE adjustable packing and hard seat             | -psi/kpa 0-1500psig, dual scale, 1/2" NPT          |
|   | -GY40 -40°C liquid filled                          |
| 504-MFS-P1 316SS Needle valve, 6000psig, 1/2" MxF NPT | 40-500-3000 4" dial stainless steel pressure gauge |
| c/w PTFE adjustable packing and Acetal                | -psi/kpa 0-3000psig, dual scale, 1/2" NPT          |
| replaceable soft seat                                 | -GY40 -40°C liquid filled                          |

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For our sales catalogue showing available models, or for installation, operation and maintenance procedures, please visit Pem-Controls.com or contact us at sales@pem-controls.com

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